

## Series 787

### GP | Straight Flute Router

Diameter	RPM	IPM
1/16	20,000 - 35,000	30 - 55
3/32	12,000 - 25,000	25-50
1/8	9,000 - 18,000	23 - 46
3/16	6,000 - 12,000	18 - 36
1/4	5,000 - 10,000	17 - 34
5/16	3,500 - 7,000	15 - 30
3/8	2,500 - 5,000	12-24
1/2	2,000 - 4,000	10 - 20

## Series 713

### GP | Engraving Tool | 30° - 90°

Material		RPM	Inches Per Minute (IPM)
<b>P</b>	Steels	2500-5000	2-8
		5000-10000	8-14
<b>M</b>	Stainless Steels	2500-5000	2-5
		5000-10000	5-10
<b>S</b>	Super Alloys	2500-5000	2-5
		5000-10000	5-10
<b>H</b>	Hardened Steels	2500-5000	2-5
		5000-10000	5-10
<b>K</b>	Cast Iron	2500-5000	3-8
		5000-10000	8-14
<b>N</b>	Non-Ferrous	2500-5000	5-10
		5000-10000	10-15